

PRODUCT DATA SHEET

7500V "SPECIAL OPS" Clearcoat is a premium, high-solids, general purpose clear, designed to provide optimum appearance and ease of application characteristics. 7500V can be air-dried or baked and used for small spot repairs up to large area repairs, while yielding excellent appearance and durability. It can be applied over both solvent-borne and waterborne refinish basecoats.

SURFACE PREPARATION

- SPECIAL OPS 7500V is designed to go over most basecoat applications.
- Please see your basecoat Product Data Sheet for proper surface preparation of the basecoat.
- Basecoat should be free of dust, dirt and grease prior to SPECIAL OPS 7500V application.

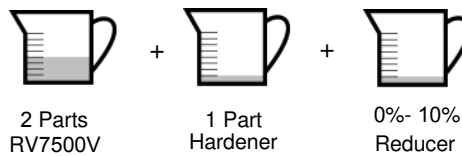


SUITABLE SUBSTRATES

- Basecoat should be allowed to flash according to supplier's recommendation prior to SPECIAL OPS 7500V application.
Note: Specific substrates require appropriate verification testing. Contact your Sales Representative for details.

MIXING

By Volume



APPLICATION

- Two Coat Application: One medium coat/ one wet coat
- HVLP: 28-35 PSI; Compliant Gun: 25-30 PSI; Conventional Gun: 35-45 PSI



DRYING SCHEDULE

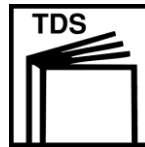
- Flash basecoat according to supplier's recommendations prior to clearcoat application.
- Bake – 30 minutes at 140°F, Cut and buff after 1 hour cool down period.
- Air Dry (750V Fast Activator) – Dust Free in 30-60 minutes, Cut and buff in 2-3 hours.
- 750V Fast Activator Recommendation: 60 - 75 deg. F/ Spot to 3-4 Panels;
751V Medium Activator Recommendation: 75 - 90 deg. F/ 3-4 Panels



STORAGE

- Store material indoors away from heat and sunlight.
- Recommended storage temperature between 70°F and 90°F.

TECHNICAL DATA



	As Applied*		
WPG	8.18	Dry Film Thickness	2.0-2.5 Mils
% Weight Solids	51.55%	Pot Life @ 75° F	1 Hour
% Volume Solids	42.7%-45.6%	Viscosity (Packaged Zahn#2 @ 77°F)	17-21 Sec
VOC Content, Less Exempt	3.70 lbs/gal	20° Gloss	85+
VOC Content, Total	3.3 - 3.5 lbs/gal		

*Depending on reduction