



# Application Guide for TRUE 7400V Activators

736V = "Fast"  
740V = "Medium"  
744V = "Slow"

R= Recommended  
NR = Not Recommended

## Application Temperature Range Guidelines

	60-70°F	70-80°F	80-100°F	100°F+
Fast <b>736V</b>	R	R	R (1-3 Panels)	NR
Medium <b>740V</b>	R	R	R	NR
Slow <b>744V</b>	NR	R (Complete)	R	R (1-3 Panels)

## Application Area Guidelines

	Spot--> 4 Panels	3+ Panels	Complete	Complete+
Fast <b>736V</b>	R	R	NR	NR
Medium <b>740V</b>	R	R	R (60-70°F)	NR
Slow <b>744V</b>	NR	NR	R	R

## Application Area Guidelines

	Spray Booth	Non-Booth
Fast <b>736V</b>	R	R
Medium <b>740V</b>	R	R
Slow <b>744V</b>	R*	NR

\*Bake Required

## Recommendation for Cut/Buff/Polish

Add 1-2oz (3-5%) Accelerator \* / 32 oz RFU Clear for next day Sand/Polish

- BASF R-M Jet 95
- PPG DX-84 Enhancer
- Axalta 189S



R= Recommended  
NR = Not Recommended

## Application Guide for TRUE 7500V SPECIAL OPS Activators

Application Temperature Range Guidelines				
	60-70°F	70-80°F	80-100°F	100°F+
750V	R	R	NR	NR
751V	NR	R	R	NR

Application Area Guidelines				
	Spot--> 4 Panels	3+ Panels	Complete	Complete+
750V	R	R	R (60-70°F)	NR
751V	R	R	R	R

Application Area Guidelines		
	Spray Booth	Non-Booth
750V	R	R
751V	R	NR

750V = "Fast"  
751V = "Medium"

## Application Guide for TRUE 7600V Activators

Application Temperature Range Guidelines				
	60-70°F	70-80°F	80-100°F	100°F+
761V	R	R	NR	NR
762V	NR	R	R	NR

Application Area Guidelines				
	Spot--> 4 Panels	3+ Panels	Complete	Complete+
761V	R	R	R (60-70°F)	NR
762V	R	R	R	NR

Application Area Guidelines		
	Spray Booth	Non-Booth
761V	R	R
762V	R	NR

761V = "Fast"  
762V = "Medium"

Note: The information provided in this document is intended for general information purposes and serves as a broad guideline. Many factors influence clear coat characteristics, including paint technician skill, environment, temperature, humidity, component mixture, and preparation. Please adhere to all manufacturer's guidelines.