

**PRODUCT:** METAL GLAZE® Ultra

**PART NUMBER:** 100425 32 Oz. Pump 6 units/case  
100424 16 Oz. Pouch 6 units/case

**DESCRIPTION:** METAL GLAZE® Ultra is the world's best sanding polyester putty for use as a finishing coat over body filler, large panels, or small spot filling. Its unparalleled sanding qualities are a result of the patent pending EcoResin™. Its unique thinner viscosity makes it ideally suited for intermixing with other Metalworks® products to improve flowout. Formulated with ZNX-7® for improved adhesion.

**APPROVED SUBSTRATES:**



- Sanded Body Filler
- Steel
- Aluminum
- Fiberglass
- E-Coat
- Sanded OEM Paint
- Galvanized Steel
- SMC
- Cured sanded 2K primer
- Rigid to Semi-Rigid Thermoset Plastics

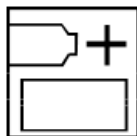
**NOTE:** For flexible plastics, use POLY-FLEX™ Flexible Glazing Putty.

**PREPARATION:**



- Clean and degrease the entire panel to be repaired with soap and water, followed by a mild cleaning solvent. Thoroughly dry the surface before repairing.
- Use 80-180 grit to remove or scuff the paint and featheredge.

**MIXING:**



- Place the desired amount of material on a clean, non-fibrous surface. Knead the cream hardener before use.
- Measure hardener 2% by weight (add a ribbon of cream hardener from edge to edge across the center of a 4" (10 cm) diameter puddle. Puddles larger than 4" in diameter will require additional hardener.
- Mix thoroughly until uniform color is achieved.
- Approximate setting time is 2.5 - 4.5 minutes @ 72°F (22°C)

### APPLICATION:



- Spread a thin layer of mixed material over surface using firm pressure.
- Apply additional layers to build material slightly higher than the surface to allow for sanding to desired contour

**NOTE:** Do not apply over new or uncured coatings. Avoid thick heavy applications.

### FINISH:



- Sand to contour with 180 grit sandpaper.
- Final sand with 180 grit followed by 220-320 grit if desired.

### TOPCOAT:



- Apply 2K polyester, 2K urethane, 2K epoxy, or 1K primer to manufacturer's recommendations

### TECHNICAL SPECIFICATIONS:

- |                                      |   |
|--------------------------------------|---|
| ▪ Appearance                         | Light Green Thixotropic Liquid              |
| ▪ VOC                                | Refer to Section 9 of the Safety Data Sheet |
| ▪ Relative Density                   | Refer to Section 9 of the Safety Data Sheet |
| ▪ Sand Time                          | 10-15 min.                                  |
| ▪ Max Recommended Thickness (sanded) | 1/8 inch (3mm)                              |

**NOTE:** Properties are typical values and should not be considered as sales specifications. Physical testing performed @ ~72°F (22°C) / 75% RH unless otherwise noted.

### SAFETY & HANDLING:

Read all directions and warnings prior to using Evercoat® products. Safety Data Sheets can be found online at evercoat.com.

### NOTES:

Never return mixed filler to container

Keep can closed and store in a cool dry place

**USE WITH CREAM HARDENER ONLY!**



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