



# INDUSTRIAL FINISHES

Automotive and Industrial Coatings

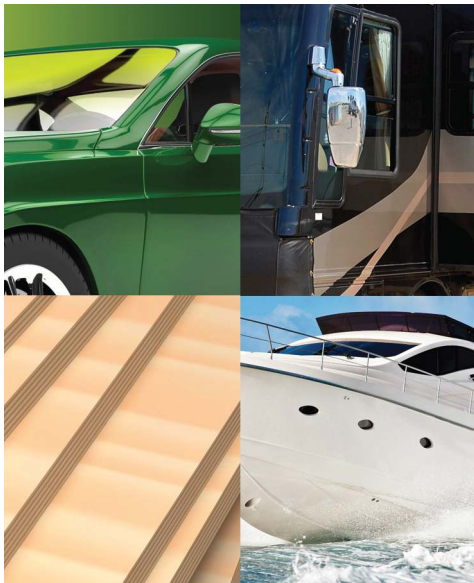


# Premier™ Adhesives

*Automotive, RV, Panel Bonding & Marine*



## Automotive & Industrial Adhesives



Premier Adhesives have been specifically formulated to meet the bonding demands of most industrial and commercial applications. Premier's high efficiency, canister-packaged products are proven performers in most markets, including Automotive, Panel bonding, Marine and RV. Individual products features may include:



Heat & Moisture  
Resistant



Low VOC



High Solids-High  
Strength Bonding



Excellent  
Tack



Non-flammable

Industrial Finishes, being in the forefront of their industry, and known for exceeding customer expectations, is committed to the protection of our environment. This commitment to "Solutions for a Cleaner World" has led to a featured assortment of selected Premier Adhesives products with desired characteristics that include HAPS-free, Aero ODS, Low VOC content and conform to State and Local regulations.

### Contact the Store Nearest You

#### Corporate Offices Eugene, Oregon

3455 W First Avenue • Eugene, OR 97402 • (541) 485-2033

#### Beaverton, Oregon

5627 SW Arctic Drive, Bldg. E  
Beaverton, OR 97005  
(503) 644-3767

#### Belmont, Mississippi

16 #4B Industrial Road  
Belmont, MS 38827  
(662) 454-3273

#### Bend, Oregon

955 SW Wilson  
Bend, OR 97702  
(541) 388-7372

#### Coos Bay, Oregon

1887 1/2 N Bayshore Drive  
Coos Bay, OR 97420  
(541) 269-0616

#### Elkhart, Indiana

1123 Verdant Street  
Elkhart, IN 46516  
(574) 293-9920

#### Gresham, Oregon

345 NE 8th  
Gresham, OR 97030  
(503) 666-5606

#### Martinsville, Virginia

919 E Church Street  
Martinsville, VA 24112  
(276) 634-5044

#### Medford, Oregon

1080 Fisher Avenue  
Medford, OR 97504  
(541) 772-6238

#### Monroe, Louisiana

3000 Reese Street  
Monroe, LA 71201  
(318) 387-8311

#### Ogden, Utah

2507 S 1900 W  
Ogden, UT 84404  
(801) 732-1500

#### Orem, Utah

1437 W Center Street  
Orem, UT 84057  
(801) 225-7442

#### Portland, Oregon

5341 SE McLoughlin Blvd  
Portland, OR 97202  
(503) 234-9795

#### Portland, Oregon

11744 SE Stark Street  
Portland, OR 97216  
(503) 772-1283

#### Reno, Nevada

1595 Vassar Street  
Reno, NV 89502  
(775) 329-4274

#### Reno, Nevada

3865 Mira Loma Drive  
Reno, NV 89502  
(775) 352-2510

#### Roseburg, Oregon

1227 NE Walnut  
Roseburg, OR 97470  
(541) 673-3707

#### Salem, Oregon

3000 Portland Road NE  
Salem, OR 97301  
(503) 371-3032

#### Salt Lake City, Utah

3099 S 300 W  
Salt Lake City, UT 84115  
(801) 466-9195

#### Vancouver, Washington

8118 NE St. Johns Road  
Vancouver, WA 98665  
(360) 573-3855

#### Woodland, California

350 Pioneer Avenue  
Woodland, CA 95776  
(530) 661-6081

[IndustrialFinishes.com](http://IndustrialFinishes.com)

# Premier Bond Adhesives

Products	Sizes/ Net Weights Available	Features	Uses	Rec Tip*	Dry Time	Open Time	Flammability
<b>PB999</b> A canister-packaged contact adhesive designed for many general purpose manufacturing applications where high heat is not an issue.	<b>Canisters (Pounds)</b> 28.0lbs (12.7 kg) 140.0lbs (63.6kg) 290.0lbs (131.7kg)**	<ul style="list-style-type: none"> <li>• High Solids</li> <li>• Web Spray</li> <li>• Excellent Tack</li> </ul>	<ul style="list-style-type: none"> <li>• General Purpose</li> <li>• Fabrics</li> <li>• Scrim</li> <li>• Plastics</li> </ul>	Q	3-5 Mins	20-40 Mins	Flam
<b>PBSS</b> HAPS Free, general purpose adhesive Water resistant bonds, user-friendly aerosol systems designed for increased productivity saving time, money, and materials.	<b>Disposable Canister (Pounds)</b> 9.0 lb (4.1 kg) 30.0 lb (13.6 kg) <b>Reusable Canister (Pounds)</b> 140.0 lb (63.6 kg) 280.0 lb (127.1 kg)**	<ul style="list-style-type: none"> <li>• Fast tack</li> <li>• HAPS Free</li> <li>• Water resistance</li> <li>• No ODS</li> </ul>	<ul style="list-style-type: none"> <li>• Upholstery</li> <li>• Fabrics</li> <li>• Foam</li> <li>• Lightweight insulation</li> <li>• Fiberglass insulation</li> </ul>	9501	2-5 Mins	20-30 Mins	Flam
<b>PBFRP</b> An industrial grade spray adhesive for bonding panel materials, Fast drying formula designed for bonding exterior grade substrates to foam(s). Designed for exposure to moisture and extreme temperature in a portable package that is ready to use.	<b>Canister (Pounds)</b> 9.0 lb (4.1 kg) 30.0 lb (13.6 kg) 140.0 lb (63.6 kg) 280.0 lb (127.1 kg)**	<ul style="list-style-type: none"> <li>• High Solids</li> <li>• High Coverage</li> <li>• Fast Drying</li> <li>• Good Moisture Resistance</li> <li>• Ready to Use</li> </ul>	<ul style="list-style-type: none"> <li>• Exterior grade substrates to foam</li> </ul>	9501	1-2 Mins	1-60 Mins	Flam
<b>PBQDA (Quick Dry Adhesive)</b> A non-chlorinated, high tack, fast drying multipurpose adhesive	<b>Aerosol (ounces)</b> 12oz (340 gm) <b>Canister (Pounds)</b> 30.0lbs (13.6 kg) 140.0lbs (63.6 kg) 290.0lbs (131.7 kg)**	<ul style="list-style-type: none"> <li>• Fast drying</li> <li>• High tack</li> <li>• Long lasting tack</li> <li>• Water resistant</li> <li>• Strong bond</li> <li>• Non-chlorinated</li> <li>• No ODS</li> </ul>	<ul style="list-style-type: none"> <li>• Fabrics</li> <li>• Upholstery</li> <li>• Foam</li> <li>• Fiberboard</li> <li>• Particle board</li> <li>• Plywood</li> </ul>	9501	3-5 Mins	15-30 Mins	Flam
<b>NSACR (Citrus Cleaner)</b> A biodegradable, natural solvent cleaner, degreaser and adhesive remover.	<b>Aerosol (ounces)</b> 14oz (397 gm) <b>Canister (Pounds)</b> 8.0lbs (3.6 kg)	<ul style="list-style-type: none"> <li>• Fast application</li> <li>• Minimizes waste</li> </ul>	<ul style="list-style-type: none"> <li>• Painted surfaces</li> <li>• Glass</li> <li>• Porcelain</li> <li>• Concrete</li> <li>• Compatible w/ many plastics and vinyls</li> </ul>	N/A	N/A	N/A	Flam
<b>PUB30 (Polyurethane Bead)</b> A one-component moisture cured polyurethane adhesive that is designed to combine the heat, chemical, and moisture resistance properties consistent with polyurethane technology.	<b>Canister (Pounds)</b> 30.0 lb (13.6 kg)	<ul style="list-style-type: none"> <li>• Chemical resistant</li> <li>• Fast tack</li> <li>• Temp. resistant</li> </ul>	<ul style="list-style-type: none"> <li>• Architectural foam bonding</li> <li>• Sub-floor bonding</li> <li>• Wood joist to floor bonding</li> <li>• Fiberglass reinforced panels</li> </ul>	Bead Gun w/fixed tip	15Mins	Handling cure time 2 hours with full cure in 24 hrs.	Flam
<b>PB 923</b> Non-chlorinated high performance industrial grade adhesive. Designed to resist high temperature and water exposure. It is versatile and fast tacking as while accomplishing strong high strength bonds	30 lbs (13.6 KG) Canister 140.5 lbs (63.7KG) Canister 300 lbs ( )	<ul style="list-style-type: none"> <li>• High Heat Resistance</li> <li>• High Strength Bonds</li> <li>• Quick Bonding</li> <li>• Non-Chlorinated Solvent</li> </ul>	<ul style="list-style-type: none"> <li>• Woodworking</li> <li>• Automotive</li> <li>• Laminating</li> <li>• Top &amp; Trim</li> </ul>	9501	3-5 min	20-40 min	Flam
<b>PB 938 (Bulk Liquid)</b>	4.8 gal Pail 51.8 gal Drum	<ul style="list-style-type: none"> <li>• Sprayable</li> <li>• High Heat Resistance</li> <li>• High Strength Bonds</li> <li>• Economical</li> </ul>	<ul style="list-style-type: none"> <li>• Woodworking</li> <li>• Laminating</li> </ul>	(see bulk spray equipment guide)	3-5 min	10-15 min	Flam
<b>PB W2007 (Bulk Liquid)</b> Nonflammable water-based high solids industrial grade contact adhesive. High performance, high coverage rate, and LEED compliant. 2007 is designed to provide high heat resistant bonding of decorative laminates and a variety of other substrates.	4.7 gal Pail 54.6 gal Drum	<ul style="list-style-type: none"> <li>• Water Base</li> <li>• Good Heat Resistance</li> <li>• High Strength contact bond</li> </ul>	<ul style="list-style-type: none"> <li>• Woodworking</li> <li>• Laminating</li> </ul>	730154	15-30 min	30-45 min	Non-Flam
<b>Duct Liner Adhesive</b> Nonflammable water-based high solids adhesive for HVAC, interior thin vinyl flooring and carpeting. Duct Liner Adhesive is a pressure sensitive adhesive with an extremely aggressive tack.	30# Canister	<ul style="list-style-type: none"> <li>• Water Base</li> <li>• Economical</li> <li>• 1 Sided Bonding</li> </ul>	<ul style="list-style-type: none"> <li>• Vinyl flooring</li> <li>• Carpet</li> </ul>	730154	10-15 min	20-40 min	Non-Flam

\* Recommended Tip Applies to Aerosol Canisters Only  
Manufactured by GTA-NHT, Inc. - NorthStar, A 3M Company, Cartersville, GA, USA

## Bulk Spray Equipment

Product	Spray Gun	Fluid Tip	Fluid Needle	Air Cap
<b>Binks</b>	<b>Automatic</b> 21, 95A, M95, M61, M610	<b>Automatic</b> 21, 95A, M95, M61, M610	<b>Automatic</b> 21, 95A, M95, M61, M610	<b>Automatic</b> 21, 95A, M95, M61, M610
	<b>Manual</b> 95, 7B/C, 62, 69, 2001SS,2001	<b>Manual</b> 95, 7B/C, 62, 69, 2001SS,2001	<b>Manual</b> 95, 7B/C, 62, 69, 2001SS,2001	<b>Manual</b> 95, 7B/C, 62, 69, 2001SS,2001
<b>DVibis</b>	<b>Automatic</b> AGX-550	<b>Automatic</b> FX, FF	<b>Automatic</b> FX	<b>Automatic</b> 24, 797
	<b>Manual</b> JGA-510, MSA-310	<b>Manual</b> FX, FF	<b>Manual</b> FX	<b>Manual</b> 24, 797
<b>Graco</b>	<b>Automatic</b> P700, P800, P900	<b>Automatic</b> 03	<b>Automatic</b> 03	<b>Automatic</b> 03

